

Notified body DDT 00 0 5512 date 8/11/2006

Product name IPERTEC FORATO 745G/MQ * M1 X 30 MT(MEMB.BIT.)

WE
XE
P

	Roof waterproofing	Under tiles	Vapour barrier	Dump roof
Norm				
Certificate				

Single layer	
Double layer	
Multi layer	

Complimentary layer	x
Top layer	

Fully bond	
Partially bond	
Loose laid	
Heavy protection	
Antiroot	

Torch applied	
Hot air	
Mix (torch / hot air)	
Cold adhesive	
Mechanical fix	
Thermoadhesive/ Self adhesive	

Technical characteristics	Norm	Unit	Values	Tolerances
Type of compound			APP	
Type of reinforcement			Fiber glass	
Finish upper face			Film PE	
Finish lower face			Film PE	
Watertightness	EN 1928	kPa	NPD	
Length	EN 1848-1	m	30	-1%
Width	EN 1848-1	m	1	-1%
Mass per unit area	EN 1849-1	Kg/m2	0,745	-10%
Cold flexibility	EN 1109	°C	NPD	
Tensile strength L/T	EN 12311-1	N/5cm	350 / 250	-20%
Elongation at break L/T	EN 12311-1	%	2 / 2	-15 ass
Resistance to fire	EN 13501-5		F ROOF	
Reaction to fire	EN 13501-1		F	

In compliance with D.Lgs. 285/98 the product does not contain dangerous substances

Recommendations:

The rolls shall be stored in an upright position, preferably indoors in a dry and ventilated conditions and shall be protected from extreme cold, temperature should be above 0°C, to avoid possible deformation and or embrittlement of the same drainage system.

The rolls shall be stored in their original packaging and not stacked more than two pallets high, using appropriate wooden spacers.

The materials on stock should be rotated following a first in first out rotation

The rolls shall be kept in a warm or heated storage area during application, should the workability of the material deteriorate or become stiff and difficult to install during application, these should be returned to the heated storage area and substituted with new rolls

The rolls that are temporarily stored on the roof before application, shall be kept elevated by being left on their own pallets and shall be covered and protected from the weather

The application surface must be smooth, free of moisture, ponding water and dust, the area must be provided with an adequate drainage system (minimum slope shall be 1,5%)

The application surface shall be primed with a bituminous based product and allowed to dry prior to application, do not apply in adverse weather conditions or in the presence of imminent rain

In case of application on vertical (higher than 2 meters) or considerable slopes, appropriate mechanical fixings should be taken into consideration

The minimum application temperature is + 5°C

The material without mineral self-protection and used as a top layer (cap sheet) can be painted with an aluminum coating to improve and extend the performance and life expectancy, the material should be allowed to oxidize approx. 3-6 months before being coated

The pallets on which the rolls are packaged are intended for normal warehouse use